

DRAINING VALVE REPLACEMENT

SERVICE CALL – JUNE 2022

**YOU
WILL
NEED:**

**1 DRAIN
ASSEMBLY**
(Part # 300-0233)



**PVC 747
WELD-ON GLUE**

(118 ml #112-W12725WEL
or 237 ml #105-0508)



**1 UTILITY KNIFE (BOX
CUTTER) OR PIPE CUTTER**

(Part # 137-HD-PVC-CUTTER2CE or
137-HOSECUTTERSCEN)



FIRST STEP

- 1 **Empty the spa** of its water.
- 2 **Find the draining** valve.

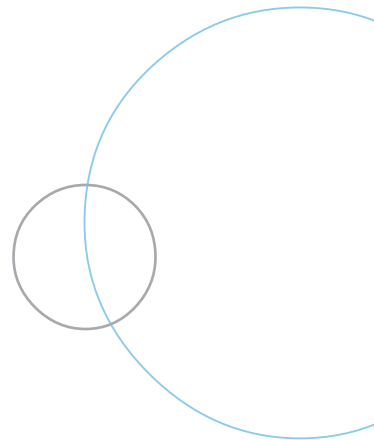
A **Open the panel**
under the keypad.



B **Open the Thermofoil**
and find the drainage hose
(identified with a green sticker)



C **Pull out the
drainage hose**
from the spa.



Having any questions? You may contact our service department
info@purspas.com

SECOND STEP (REPAIR)

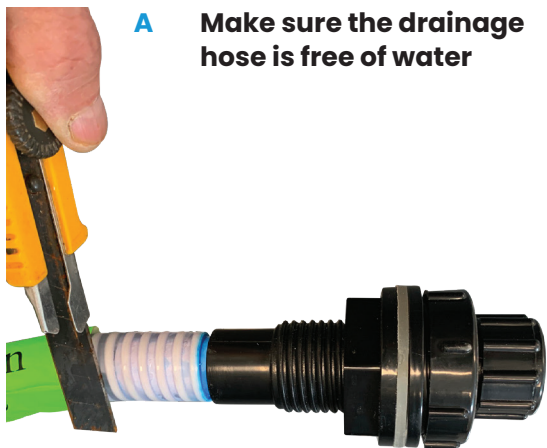


- 1 **Connect the adapter** to the draining valve by applying glue to both surfaces.

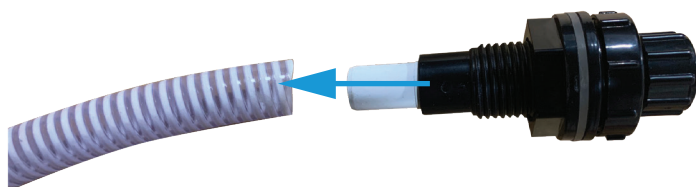
A NOTE: The adapter has two different diameters. The larger one connects to the draining valve and the smaller one to the drainage hose.

- 2 With the cutter, **cut the drainage hose near the draining valve.**

A Make sure the drainage hose is free of water



- 3 **Attach the assembly to**



- 4 **Allow 24 hours to dry** before filling the spa. The glue bonds at temperatures of 15 degrees and above.

- 5 **Close** the Thermofoil tightly with **adhesive tape**